

te: Thursday, 16/10/2008 4:42:34 PM
er: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 42614
Estimate Number : 13228
S.O. Number :
This Issue : 16/10/2008 S.O. No. :
Print Rev. : NC
First Issue : 16/10/2008 Type : PURCHASED PARTS
Previous Run : 38328

Drawing Name : 212 DETAIL PARTS

Part Number : D2127251017
Drawing Number : D212-725-1
Project Number : N/A
Drawing Revision :
Material : N/A
Due Date : 23/10/2008

Qty: 1 Um: Each

Written By :
Checked & Approved By : JUD 08/10/16
Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-017 with Dart IPP D212-725-1-017"
Send a copy of this IPP

OCT 29 2008

[Signature]

2.0

D2127251017

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
DOUBLER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch
1 D212-725-1-017 Doubler 7645211
Attach serviceable tags

OCT 29 2008

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-017 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

ate: Thursday, 16/10/2008 4:42:34 PM
ser: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42614

Part Number: D2127251017

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

OCT 29 2008

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

OCT 29 2008

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.11.03

Form: rprocess

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Dart Parts

Squawk: 1.1

Discrepancy:

Fabricate D212-725-1-005, Doubler for Dart Aerospace.

Resolution:

not required

1.1 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.2

Discrepancy:

Fabricate D212-725-1-011 / -012 Angle for Dart Aerospace.

Resolution:

D212-725-1-011 / -012, Angle fabricated IAW D212-725-1 Dwg. Pg. 5. Material used 2024 T3511 .130 Batch No. 0548.

1.2 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.3

Discrepancy:

Fabricate D212-725-1-017A, Doubler for Dart Aerospace.

Resolution:

D212-725-1-017, Doubler fabricated IAW D212-725-1 Dwg Pg. 3. Material used, 2024 T3 .050 Batch No. 0921.

1.3 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.4

Discrepancy:

Fabricate D212-725-1-055, Angle for Dart Aerospace

Resolution:

D212-725-1-055, Angle fabricated IAW D212-725-1 Dwg Pg. 24. Material 2024 T3511 .063 Batch No .7336.

1.4 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.5

Discrepancy:

Fabricate D212-725-1-057, Bracket for Dart Aerospace.

Resolution:

D212-725-1-057, Bracket fabricated IAW D212-725-1 Dwg Pg. 24. Material 2024 T3 .050 Batch No 0927

1.5 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

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Job Number	: 42614		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251017
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 38328	Material	: N/A
Written By	:	Due Date	: 23/10/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 08/10/16</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-017 with Dart IPP D212-725-1-017"

Send a copy of this IPP

C208110/20 ①

2.0	D2127251017	Doubler
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DOUBLER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-017 Doubler _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-017 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:42:34 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42614

Part Number: D2127251017

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Additional Product

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Machine Or Operation:

Description :

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Comment: PURCHASING

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2.0

D2127251017

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

1

D212-725-1-017

Doubler

Description Batch

W/ 45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-017 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

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Job Number: 42614

Part Number: D2127251017

Job Number:



Seq. #:

Machine Or Operation:

Description :

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QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

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Item: 1 Dart Parts

Squawk: 1.1

Discrepancy:

Fabricate D212-725-1-005, Doubler for Dart Aerospace.

Resolution:

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1.1 Work Done By: Alvin Werner

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Squawk: 1.2

Discrepancy:

Fabricate D212-725-1-011 / -012 Angle for Dart Aerospace.

Resolution:

D212-725-1-011 / -012, Angle fabricated IAW D212-725-1 Dwg. Pg. 5. Material used 2024 T3511 .130 Batch No. 0548.

1.2 Work Done By: Alvin Werner

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Squawk: 1.3

Discrepancy:

Fabricate D212-725-1-017A, Doubler for Dart Aerospace.

Resolution:

D212-725-1-017, Doubler fabricated IAW D212-725-1 Dwg Pg. 3. Material used, 2024 T3 .050 Batch No. 0921.

1.3 Work Done By: Alvin Werner

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Squawk: 1.4

Discrepancy:

Fabricate D212-725-1-055, Angle for Dart Aerospace

Resolution:

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Discrepancy:

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